

Operation speed:
30 ns


Maximum
I/O points:
2,048 points

Program capacity:
Max. 120 k steps

Positioning:
network servo,
Max. 256 axes

Positioning:
pulse output 4 Mpps,
start up: 0.005 ms

Scanning time of 1 ms for 20 k steps. A high-performance model for high-speed operation.



Features

- Scanning time of 1 ms for 20 k steps**
The program of 20 k steps can be executed in 1 ms. The result is a dramatically decreased tact time and high-speed device.
- Large programming capacity of up to 120 k steps.**
Both the large programming capacities of 32 k, 60 k and 120 k are available depending on the model.
- Optional small PC card is also available.**
The small PC card is available for programming backup or data memory expansion. This allows data processing of great amounts of data.
- Built-in comment and calendar timer functions.**
These functions, options with the FP2, are built right into the FP2SH.
* The I/O units and intelligent units are the same for the FP2 series.

SPECIFICATIONS

■ Power supply and I/O specifications

Item	Specifications
Power supply	100 to 120 V AC, 200 to 240 V AC, 100 to 240 V AC, 24 V DC (varies with different units)
Input	12 to 24 V DC, 24 V DC ± common
Output	Relay output: 2 to 5 A, Transistor output: 0.1 to 0.5 A (varies with different units)

■ Performance specifications

Item	Specifications	
Number of controllable I/O points	Up to 768 points	
Expansion	Standard Up to one backplane, Max. 25 units I/O points: Max. 1,600 points Remote I/O points: Max. 8,192 points	
	H type Up to three backplanes, Max. 32 units I/O points: Max. 2,048 points Remote I/O points: Max. 8,192 points	
Operation speed	0.03 μs / step (for basic instruction)	
Built-in memory	RAM (ROM / small PC card is optional)	
Memory capacity	32 k steps approx. / 60 k steps approx. / 120 k steps approx. (varies with different units)	
Operation memory	Internal relay	14,192 points
	Timer / Counter	3,072 points in total
	Data register	10,240 words
	File register	32,765 words (32 k steps) 32,765 words × 3 (60 k / 120 k steps)

■ Supported functions

Item	Specifications
Analog I/O	Available by adding analog input and analog output units.
High-speed counter	Available by adding high-speed counter unit. (Max. 200 kHz)
Positioning	Available by adding positioning unit. (Max. 4 Mpps) * The RTEX-compatible positioning unit is also available.
Serial communication	RS232C port Standard equipped with CPU unit. Expandable by adding C.C.U., serial data unit and M.C.U.
	RS422 or RS485 Expandable by adding M.C.U.
Interrupt input	Available by adding high-speed counter unit or pulse I/O unit.

■ Supported networks

Item	Specifications
Remote I/O	S-LINK, S-LINK V or MEWNET-F
PLC link	MEWNET-W2 (Wire), MEWNET-WO, MEWNET-VE or FL-NET
Computer link	Linkable by using tool port or COM. port on CPU unit. Also available by adding M.C.U. and C.C.U.
Modem connection	Available

■ Other built-in functions

Item	Specifications
Program edition during RUN	Available
Constant scan	Available
Clock / Calendar	Built-in type